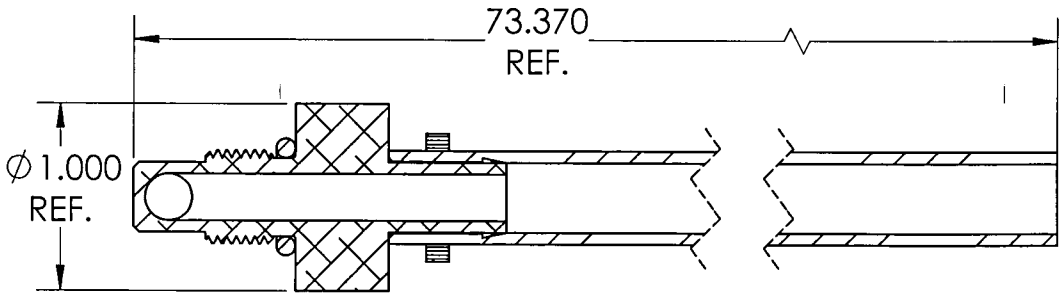
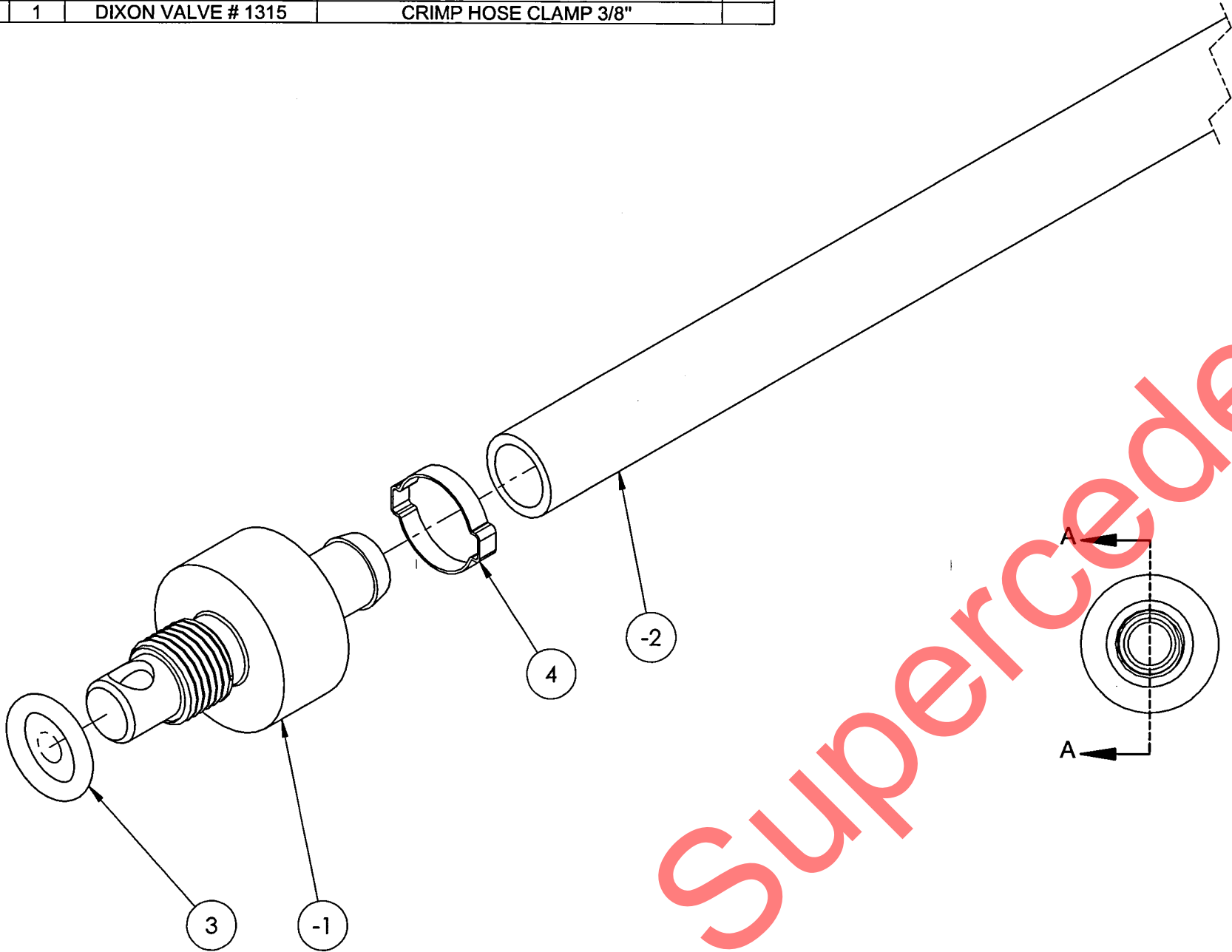


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBT18650-101-1	DRAIN TOOL	2
-2	1	RBT18650-101-2	HOSE 1/2" OD x 3/8" ID x 6 ft	3
3	1	McMaster#1288N142	O RING .424" ID x .103" WIDTH	
4	1	DIXON VALVE # 1315	CRIMP HOSE CLAMP 3/8"	

REV.	DESCRIPTION	DATE	BY	APPROVED
A	SEE ECN 17-630	17.09.05	VM	WM



SECTION A-A

UNDER REVIEW

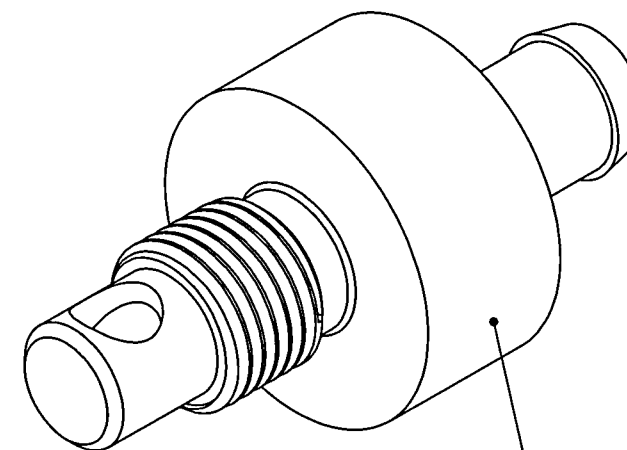
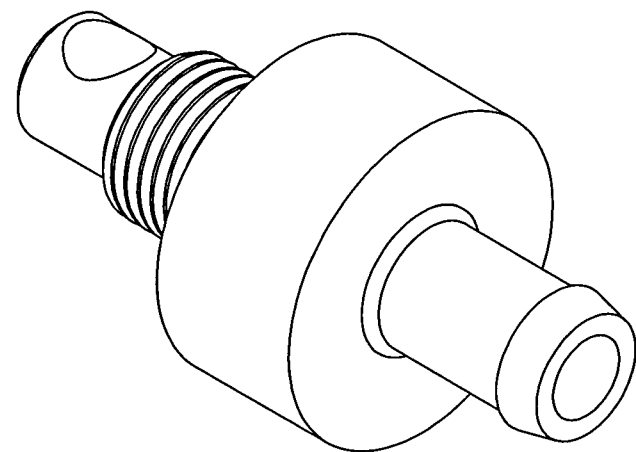
URF17-660 SC

RBT 18650-101 DRAIN TOOL ; TAIL ROTOR GEAR BOX

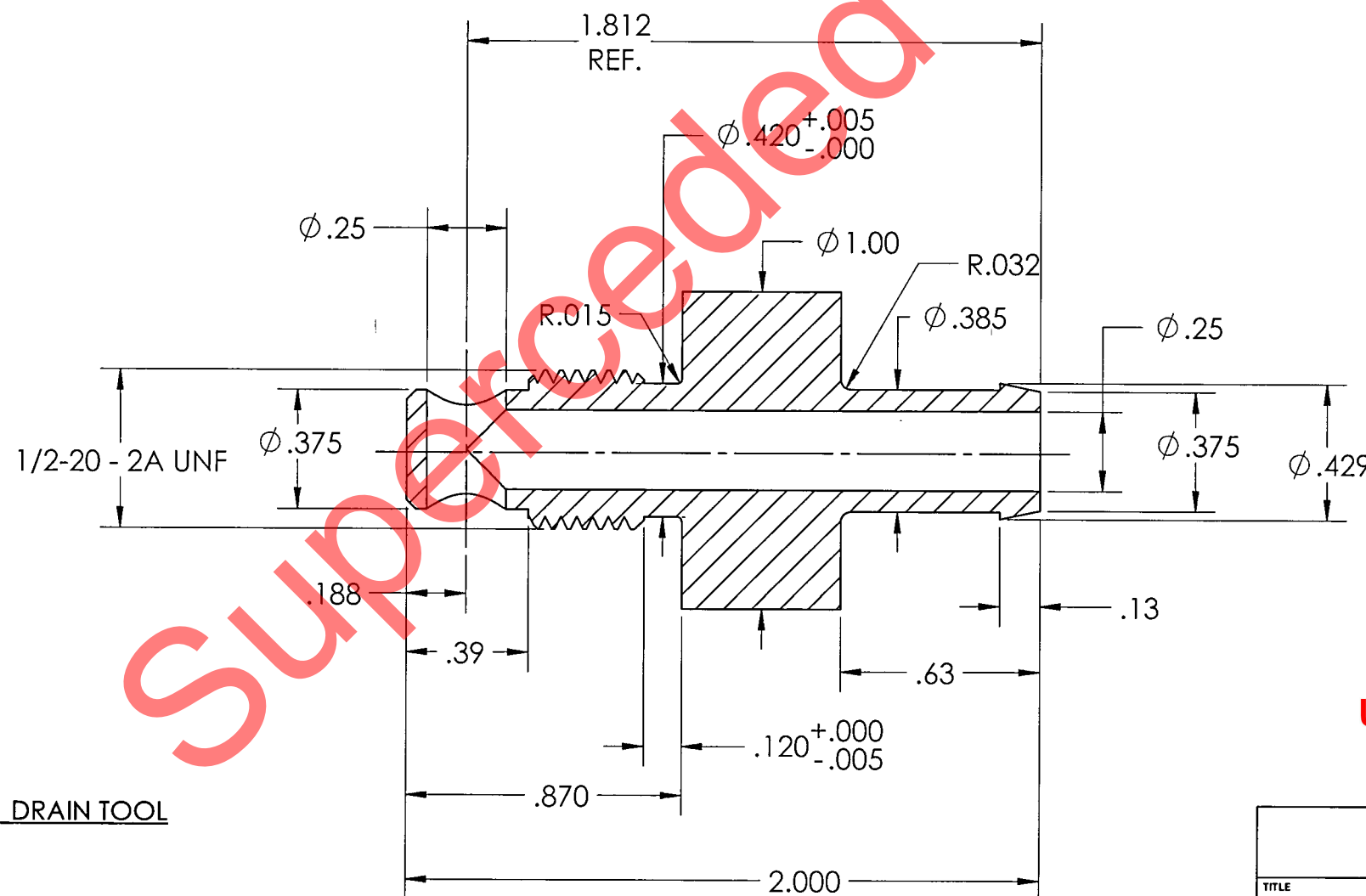
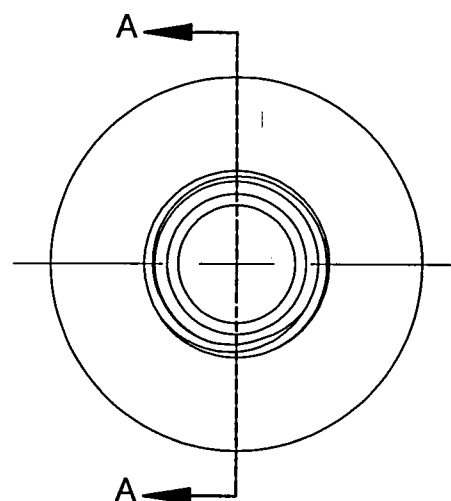
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES : N/A
 - 6) IDENTIFICATION: USE A TAG ON HOSE FOR P/N

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DRAIN TOOL; TAIL ROTOR GEAR BOX			
DWG NO. RBT18650-101		REV A	
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/15/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 09/15/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR. :	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 3
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ECN 17 636



KNURLED



SECTION A-A

RBT 18650-101-1 DRAIN TOOL

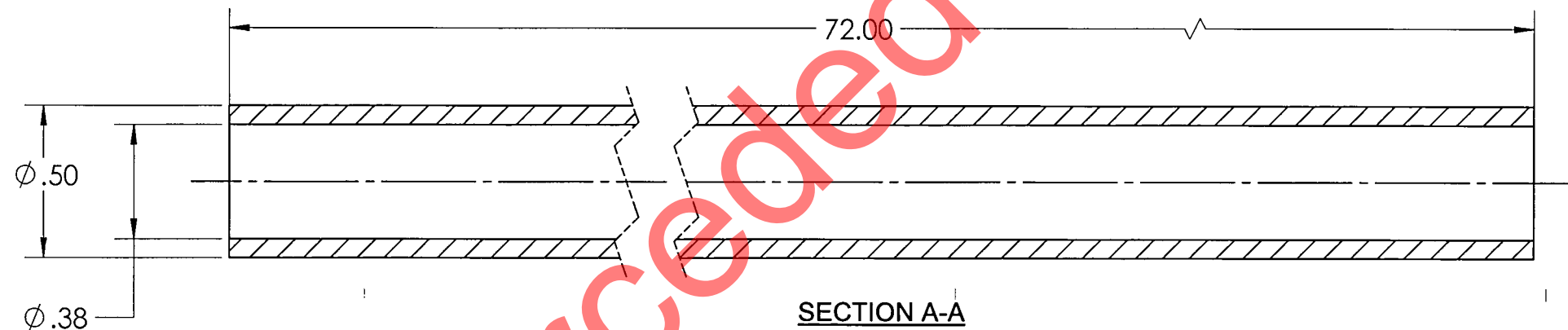
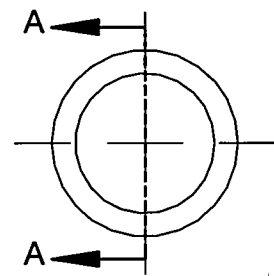
- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) FINISH: RED ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

UNDER REVIEW

URF17-660 SC

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DRAIN TOOL			
DWG NO. RBT18650-101-1			REV A
DESIGN BY:	VM 9/5/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/15/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 09/15/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR.:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT: 0.0 LBS	SHEET 2 OF 3
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ECW17630



RB T18650-101-2 HOSE

UNDER REVIEW

URF17-660 SC

- NOTES:
1) MATERIAL: KURI TEC # K010-0608
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE HOSE 1/2" OD x 3/8" ID x 6 ft			
DWG NO. RBT18650-101-2			REV A
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/15/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 09/15/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR.:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT: 0.3 LBS	SHEET 3 OF 3
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